

Advanced Design and Fabrication Techniques of Fiber Grating Devices

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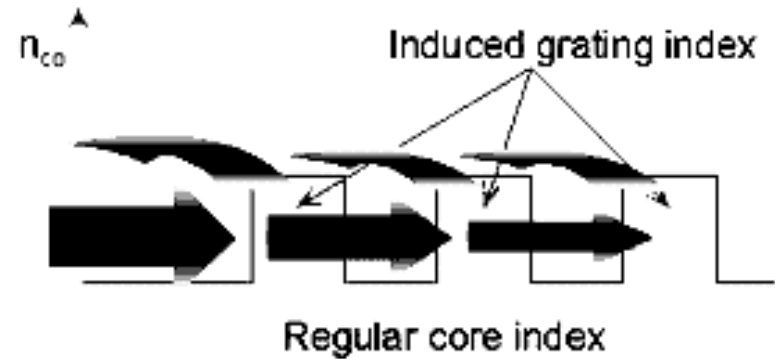
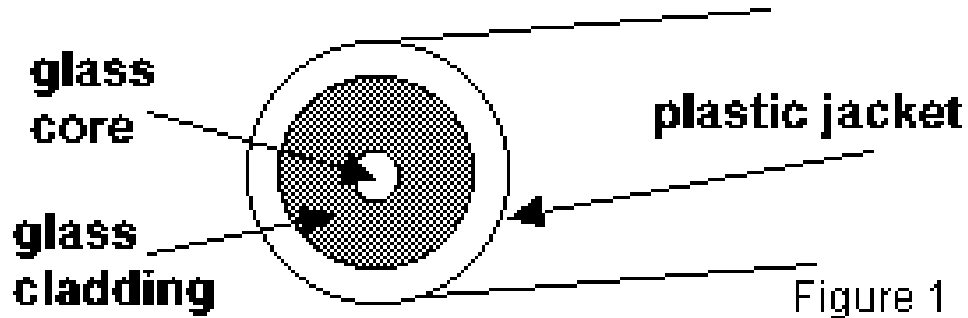
Hsinchu, Taiwan, R.O.C.

[Outline]

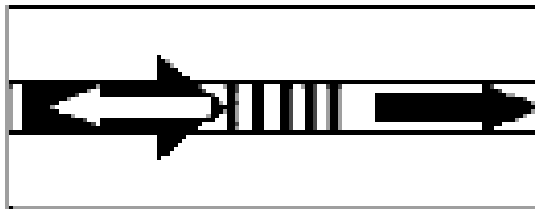
1. Introduction
2. Overlap-Step-Scan Exposure Fabrication of Fiber Bragg Gratings
3. True Apodization Achieved by the Polarization Control of UV Beam
4. Evolutionary Programming Design of Optimal Fiber Gratings
5. Conclusions

What are Fiber Gratings ?

Fiber grating: index grating (induced by UV) on the fiber core.

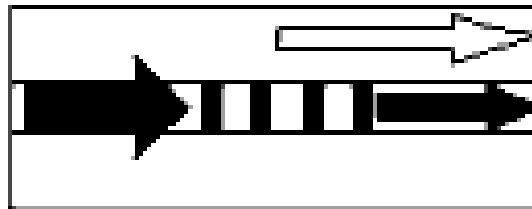


Fiber Bragg Grating
(FBG)



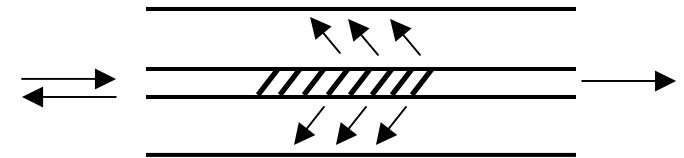
Reflection
Filter

Long Period Grating
(LPG)



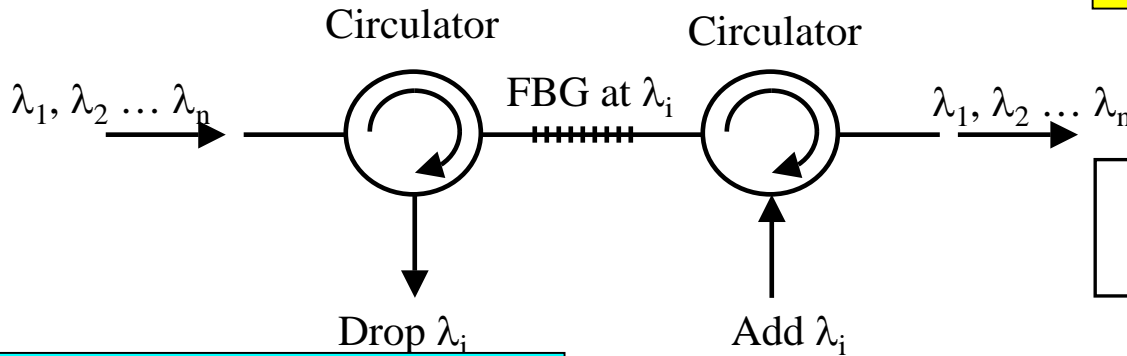
Transmission Filter

Slanted FBG

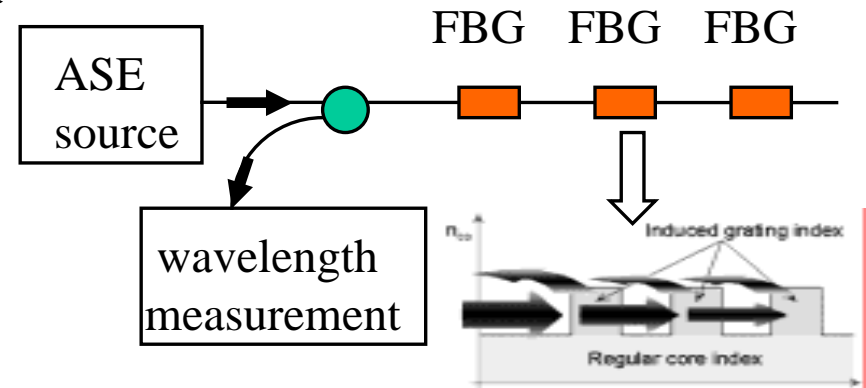


Standard Fiber Gratings and Applications

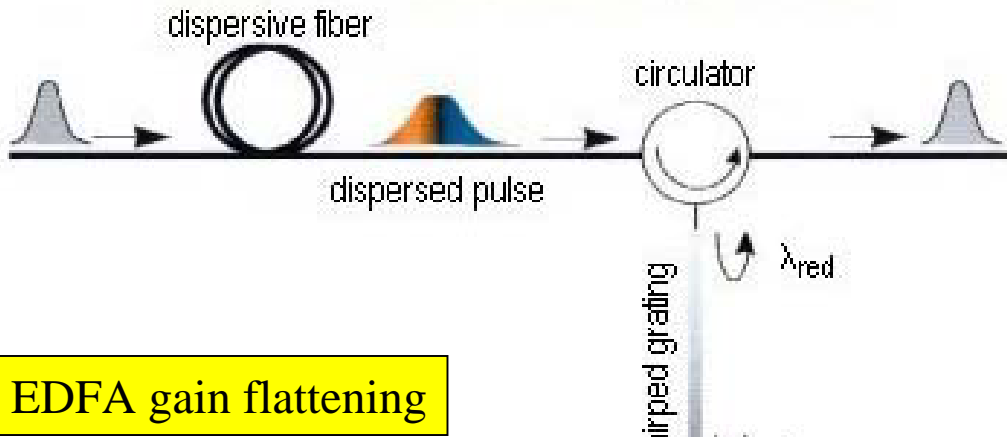
(1) DWDM OADM



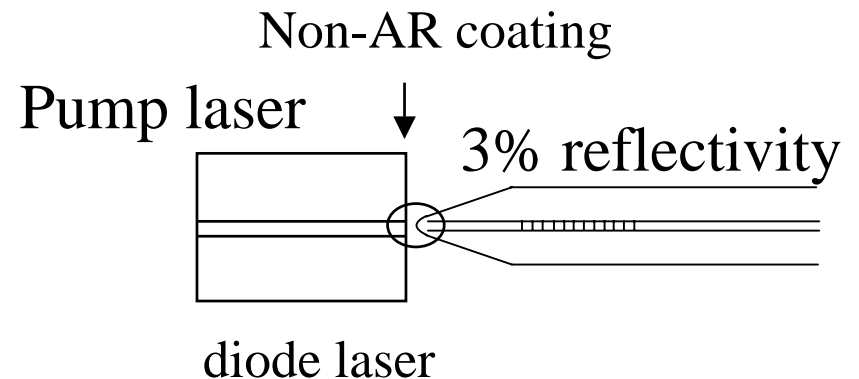
(4) Fiber sensor



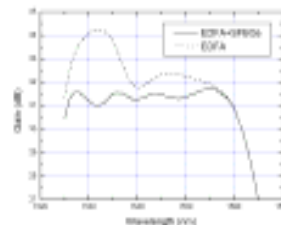
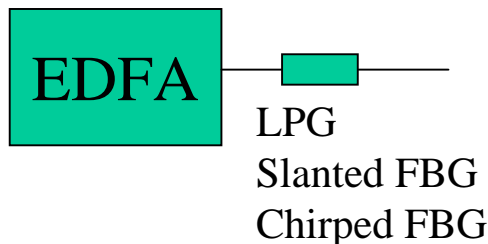
(2) Dispersion Compensation



(5) Pump laser stabilization



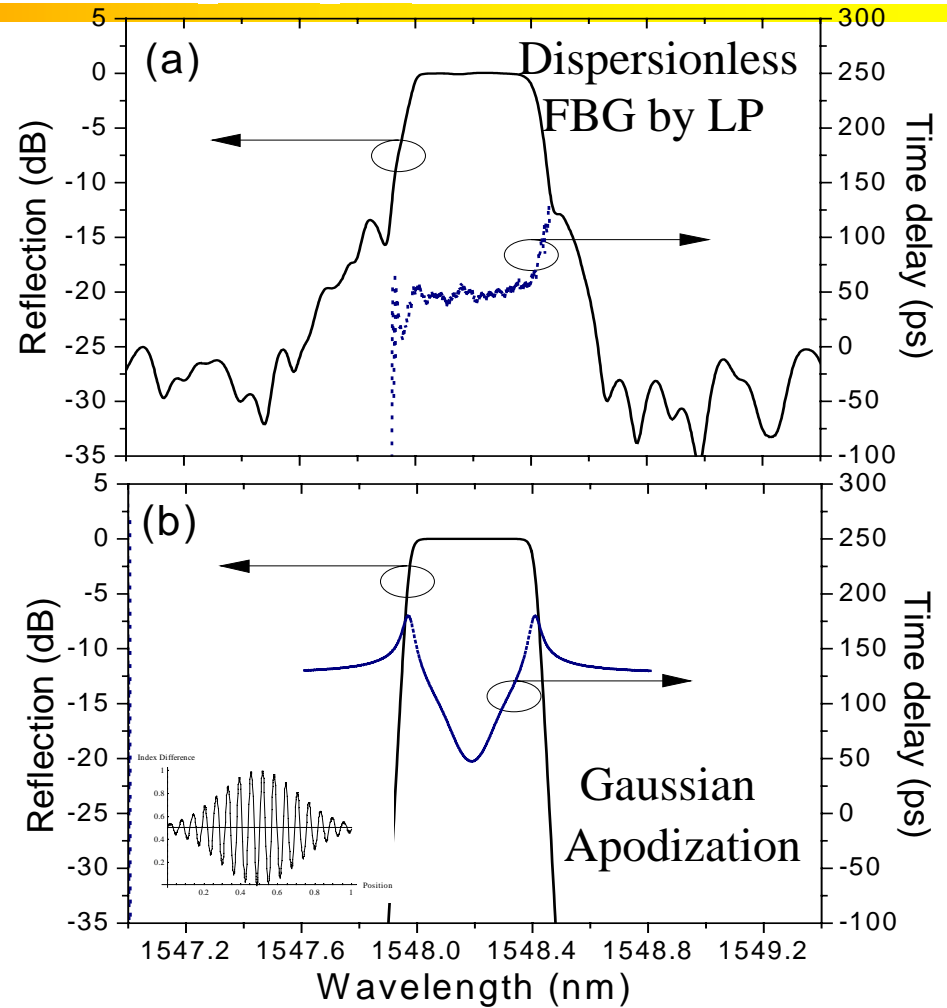
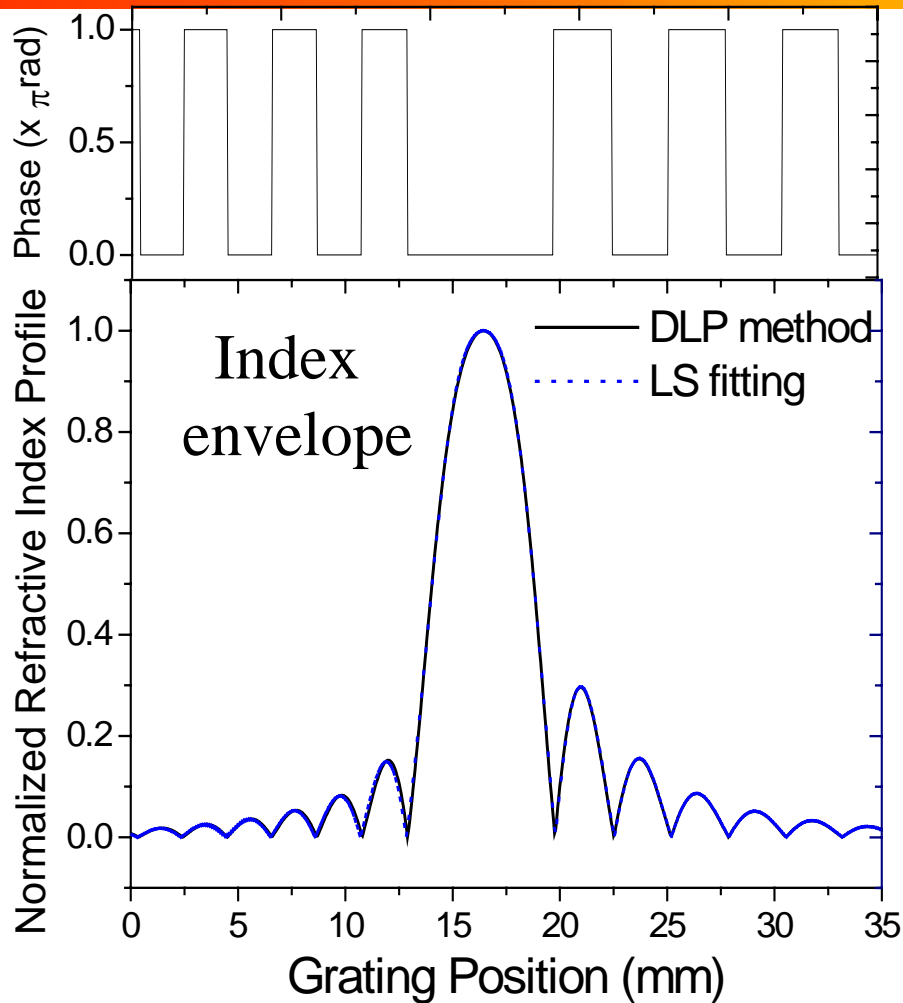
(3) EDFA gain flattening



Advantages of FBG OADM

	Fiber Bragg Gratings	Array Waveguides	Interference Filters
Channel Spacing	12.5, 25, 50, 100, 200GHz	50, 100, 200GHz	50, 100, 200GHz
Adjacent Channel Isolation	High, >30dB at 2.5GHz spacing	Medium, >24dB at 100GHz	Medium, >20-25dB at 100GHz
Express Insertion Loss	Low, <1dB/ch, Low after multiple dropped channels	High, <5 to 7dB	Low, <1dB/ch, High after multiple dropped channels
Power Consumption	Passive	Active	Passive
Add/Drop Insertion Loss	Low, <1dB per channel	High, <5 to 7dB	Low, <2dB per channel
Channel Count Scalability	Low to Medium	High	Medium
Channel Flexibility	High	Low	High
Bandwidth Efficiency Potential (bps/Hz)	~0.8	~0.5	~0.2

Dispersionless FBG

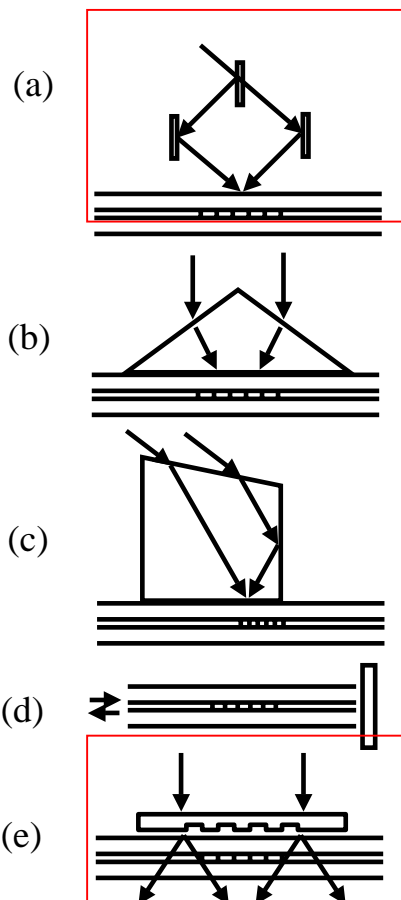


- Require: 1. Constant dc-index (True Apodization).
2. Special ac-index apodization.
3. Multiple phase-shifts

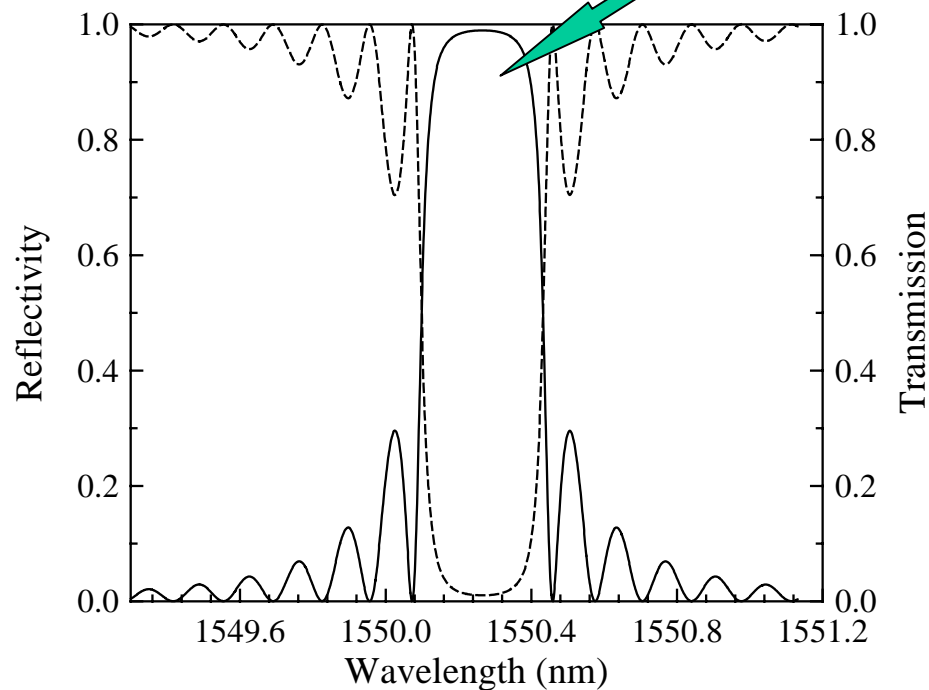
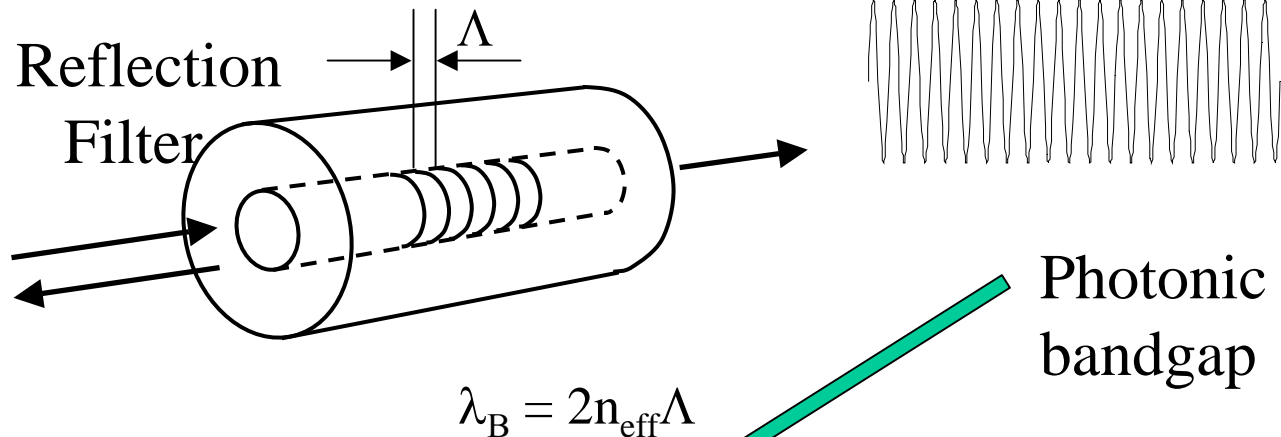
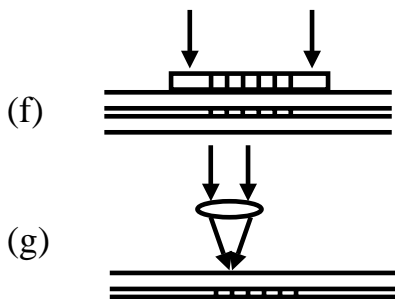
Fiber Bragg Grating (FBG) as 1-D photonic crystal

Exposure
Methods

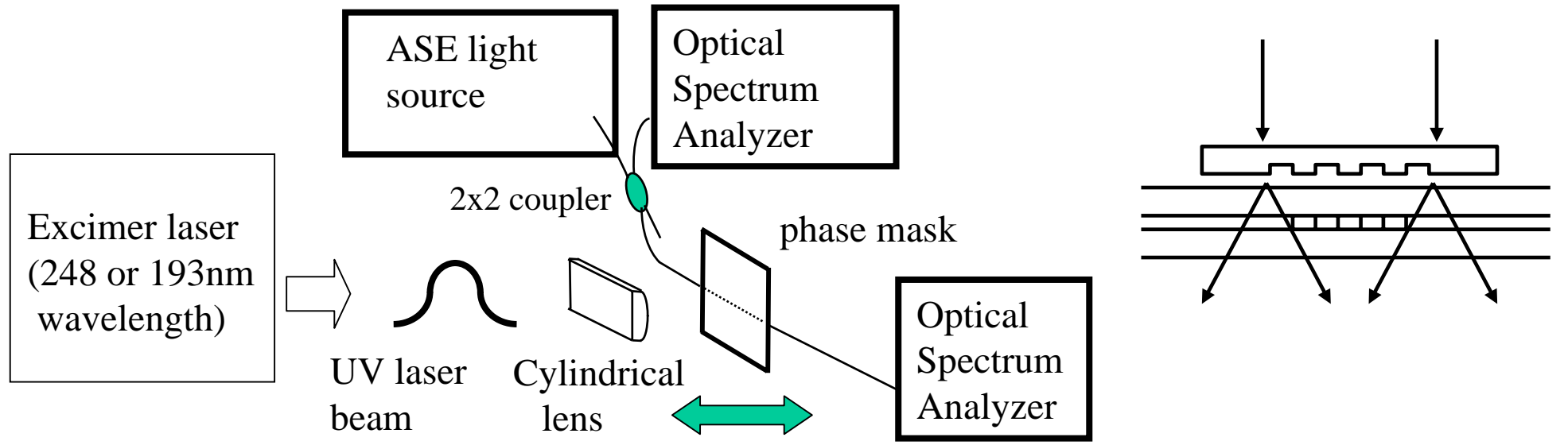
FBG



LPG

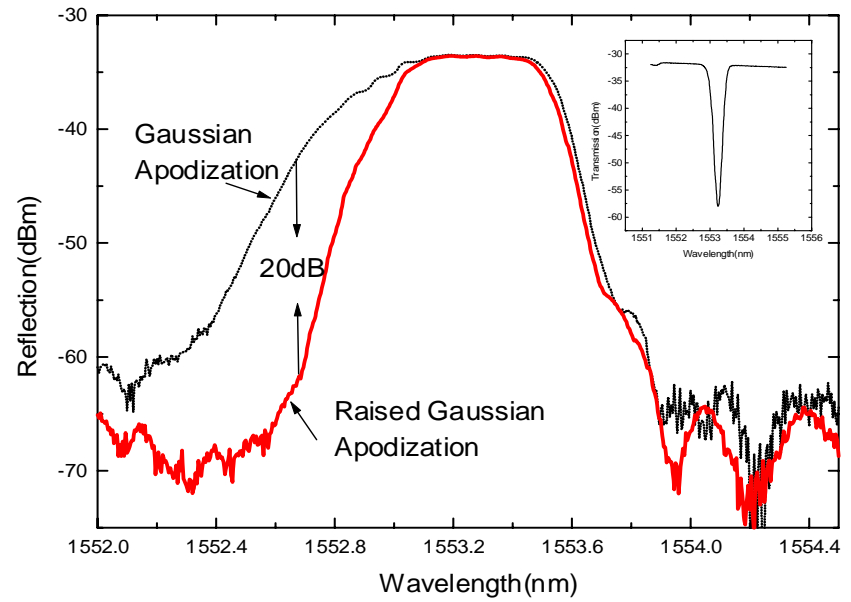
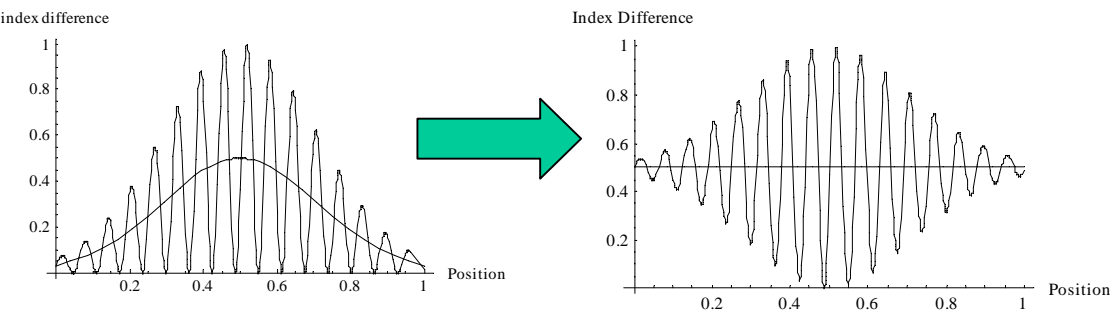


Double exposure method for achieving true apodization



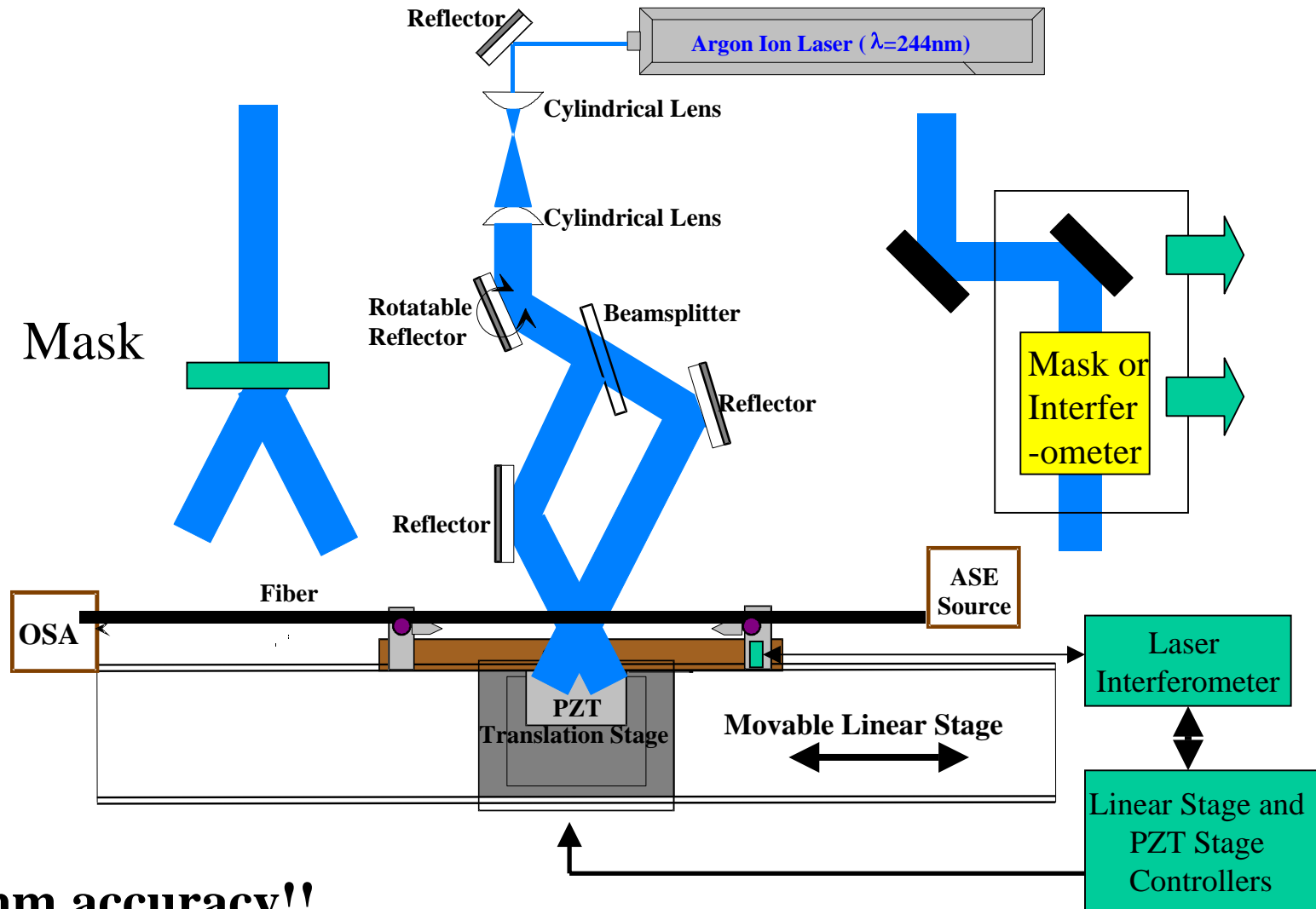
Ordinary Apodization

True Apodization



1. C. Yang and Y. Lai, Journal of Optics A 2, 422(2000).
2. C. Yang and Y. Lai, Electronics Letters, 665(2000)
3. C. Yang and Y. Lai, Optics & Laser Technology, 32, 307(2000).

Step-Scan Exposure System

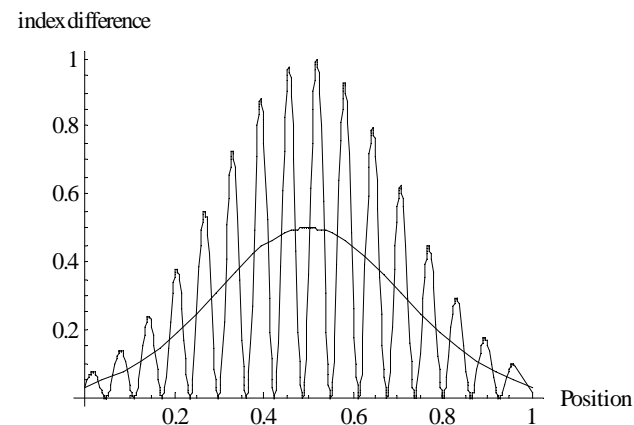
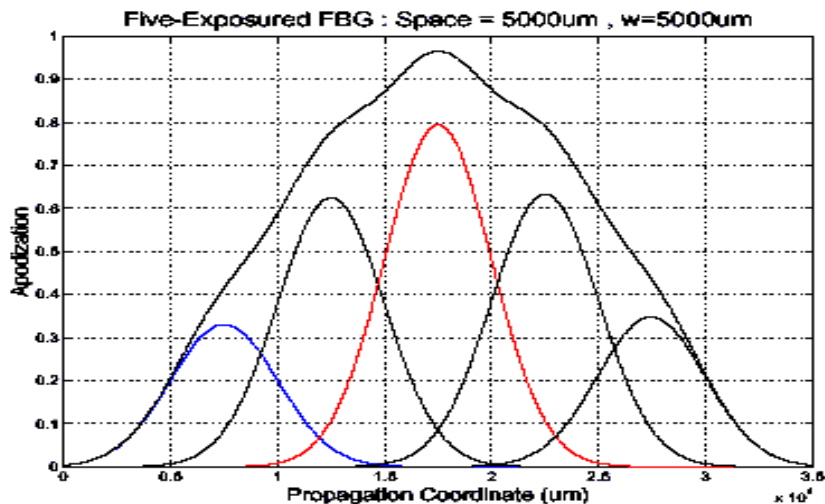


Require nm accuracy!!

Lab Picture with Visitors from Duke University



Overlap-Step-Scan Exposure



$$\Delta n(z) = \eta \sum_m A_m S(z - z_m) \cdot \left[\cos^2 \left(\frac{\pi z}{\Lambda} + \phi_m \right) \right]$$

Typical parameters:

Grating period = 535 nm,

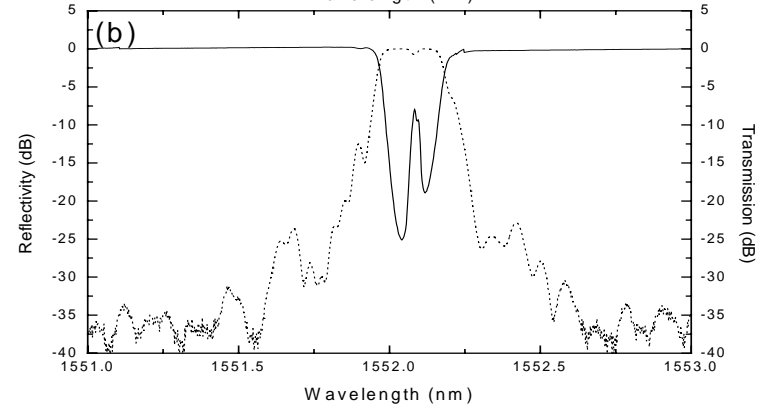
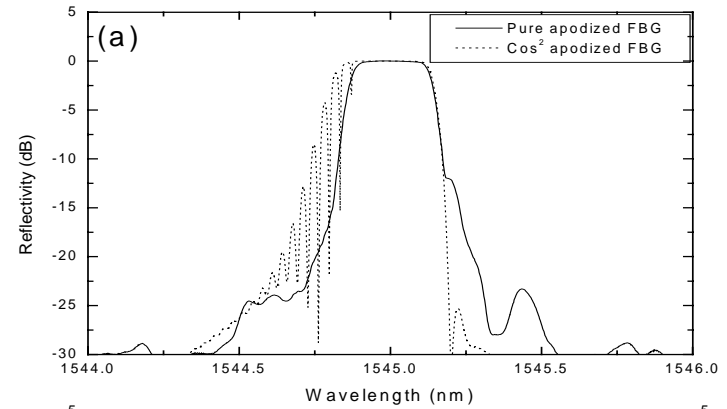
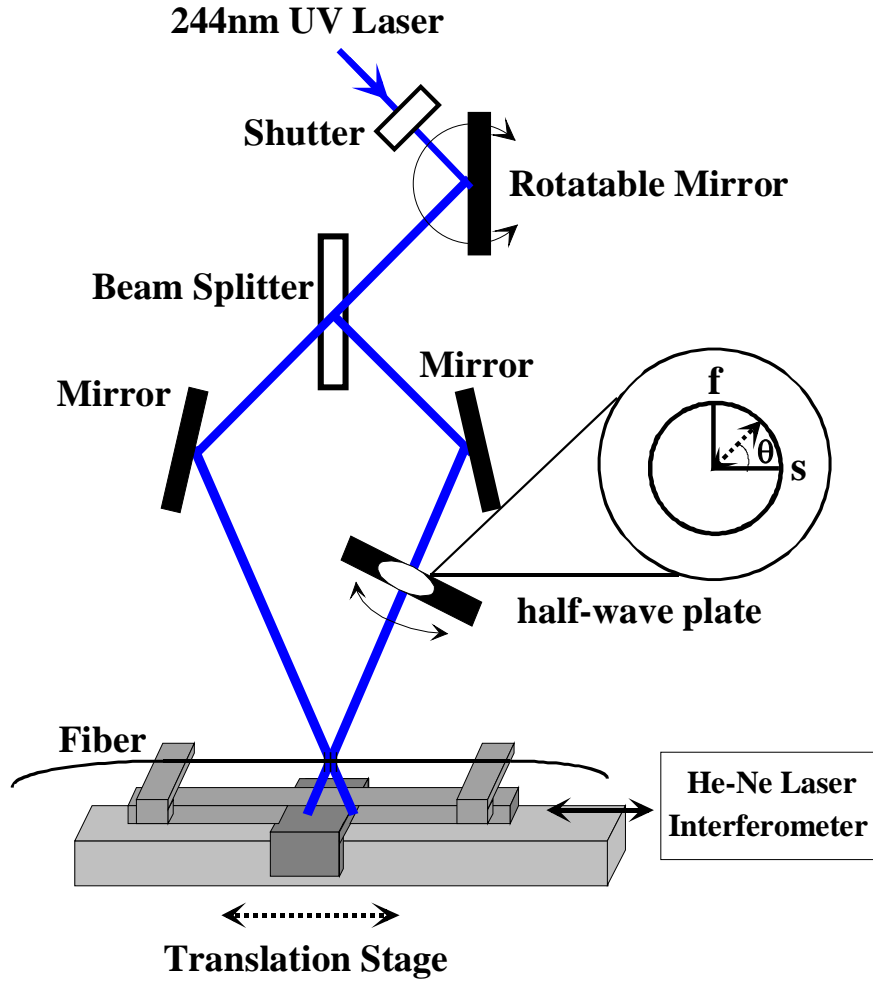
UV Gaussian beam diameter = 1 - 5 mm

Scan step size = beam diameter/10,

grating length = 2 - 10 cm

**Not True
Apodization!**

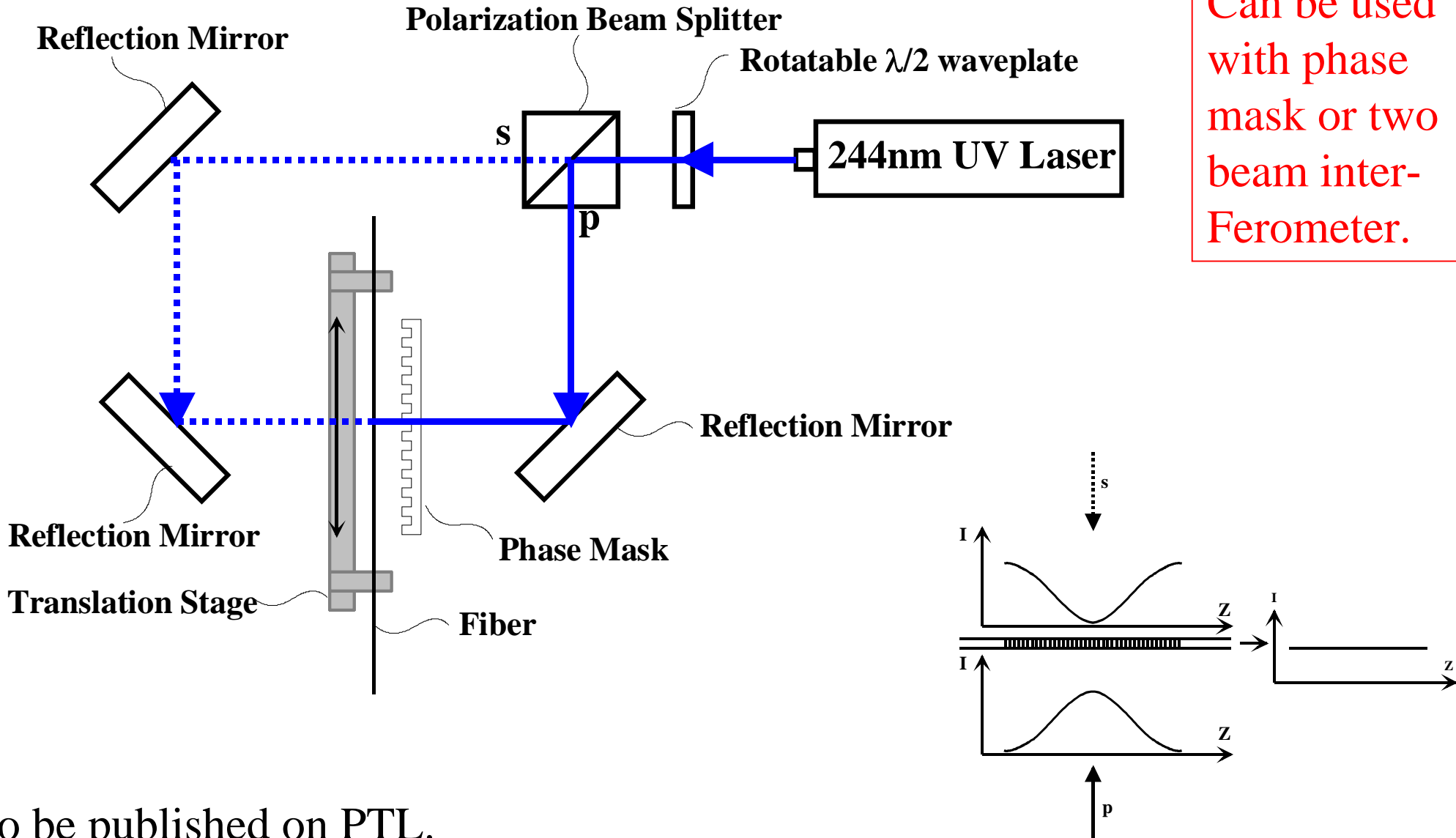
New method for true apodization and phase-shift



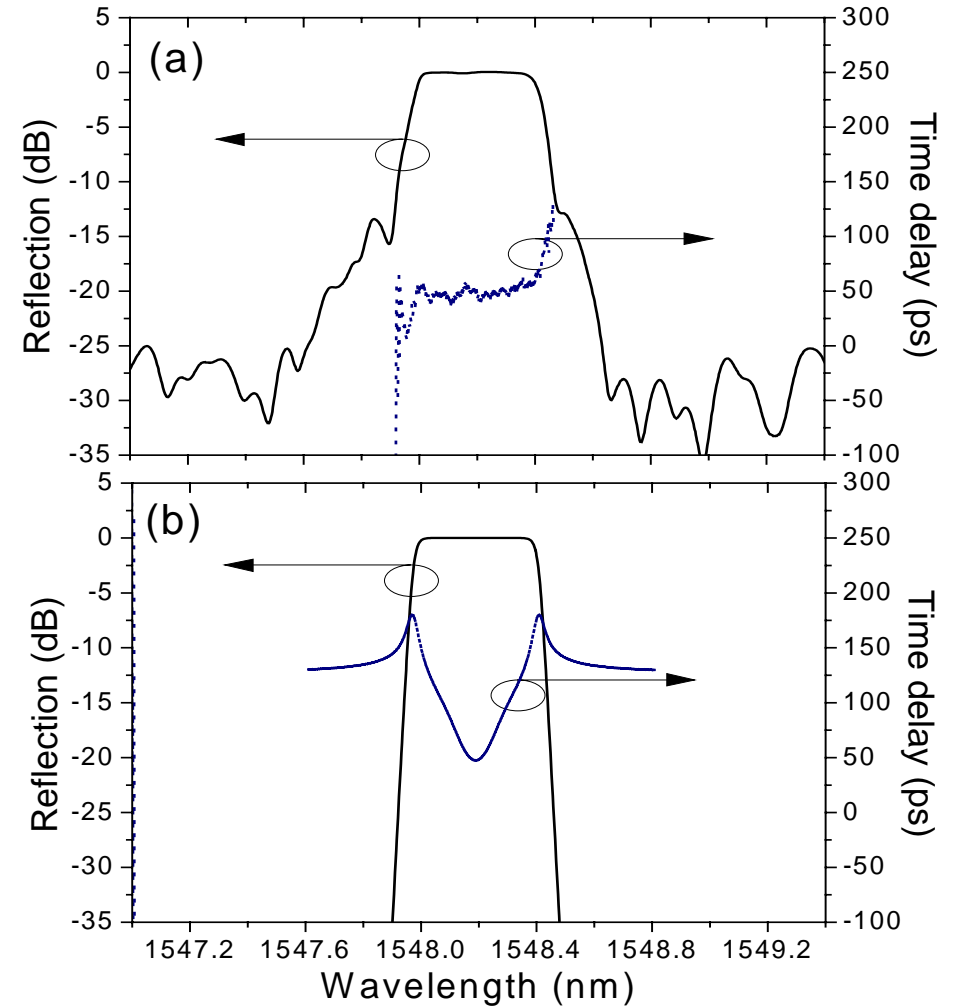
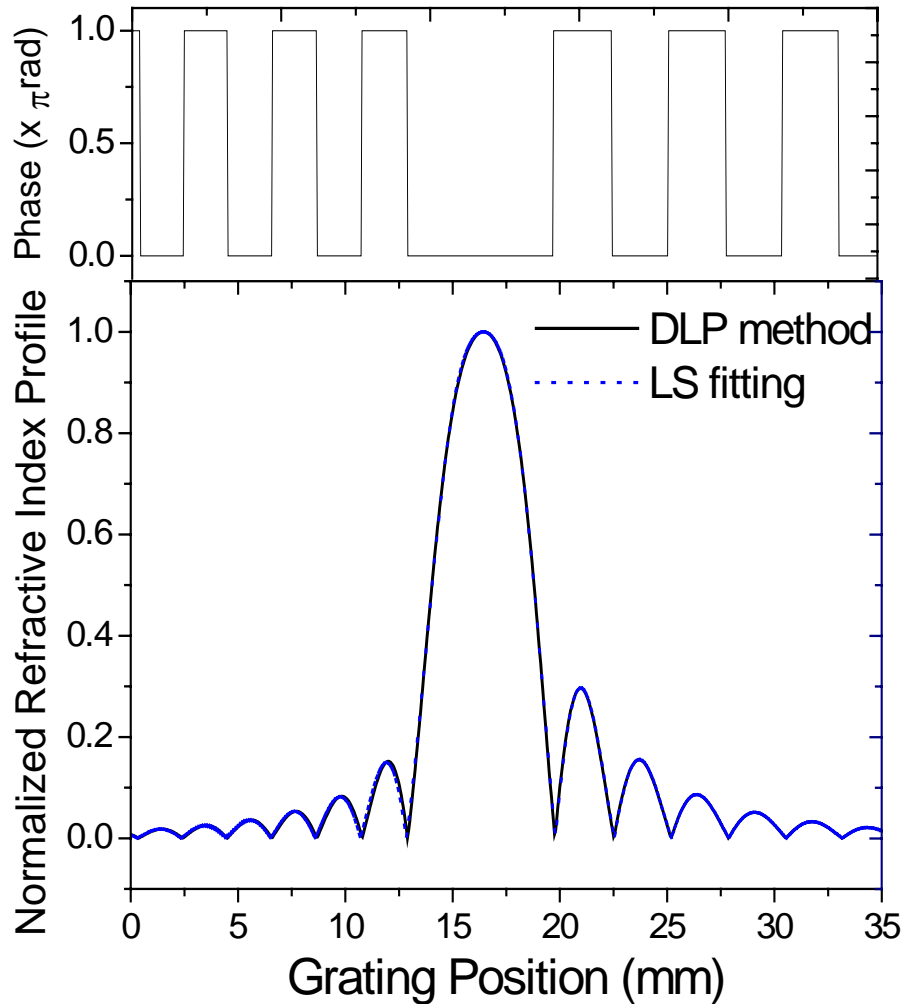
$$\Delta n(z) = \sum_m \eta S(z - z_m) \cdot \left[1 + \cos^2(2\theta_m) \cdot \cos\left(\frac{2\pi z}{\Lambda} + \phi_m\right) \right]$$

To be published
On Optics Letters

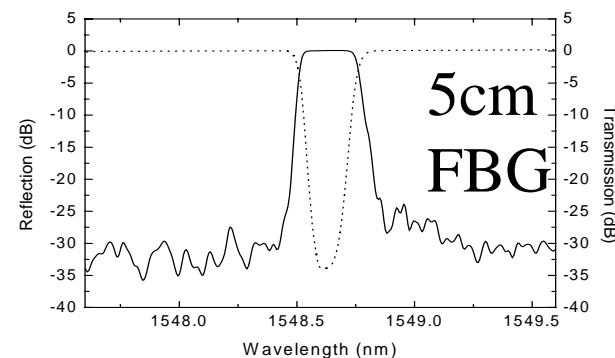
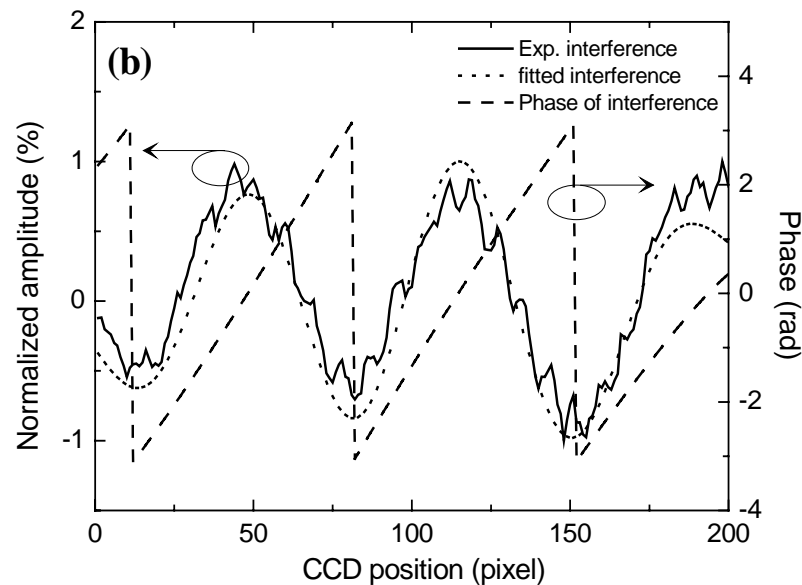
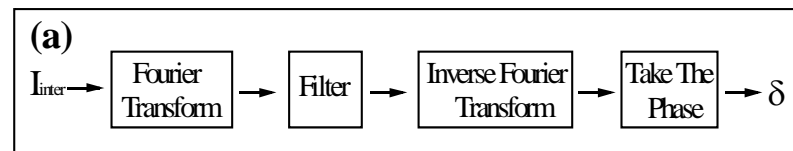
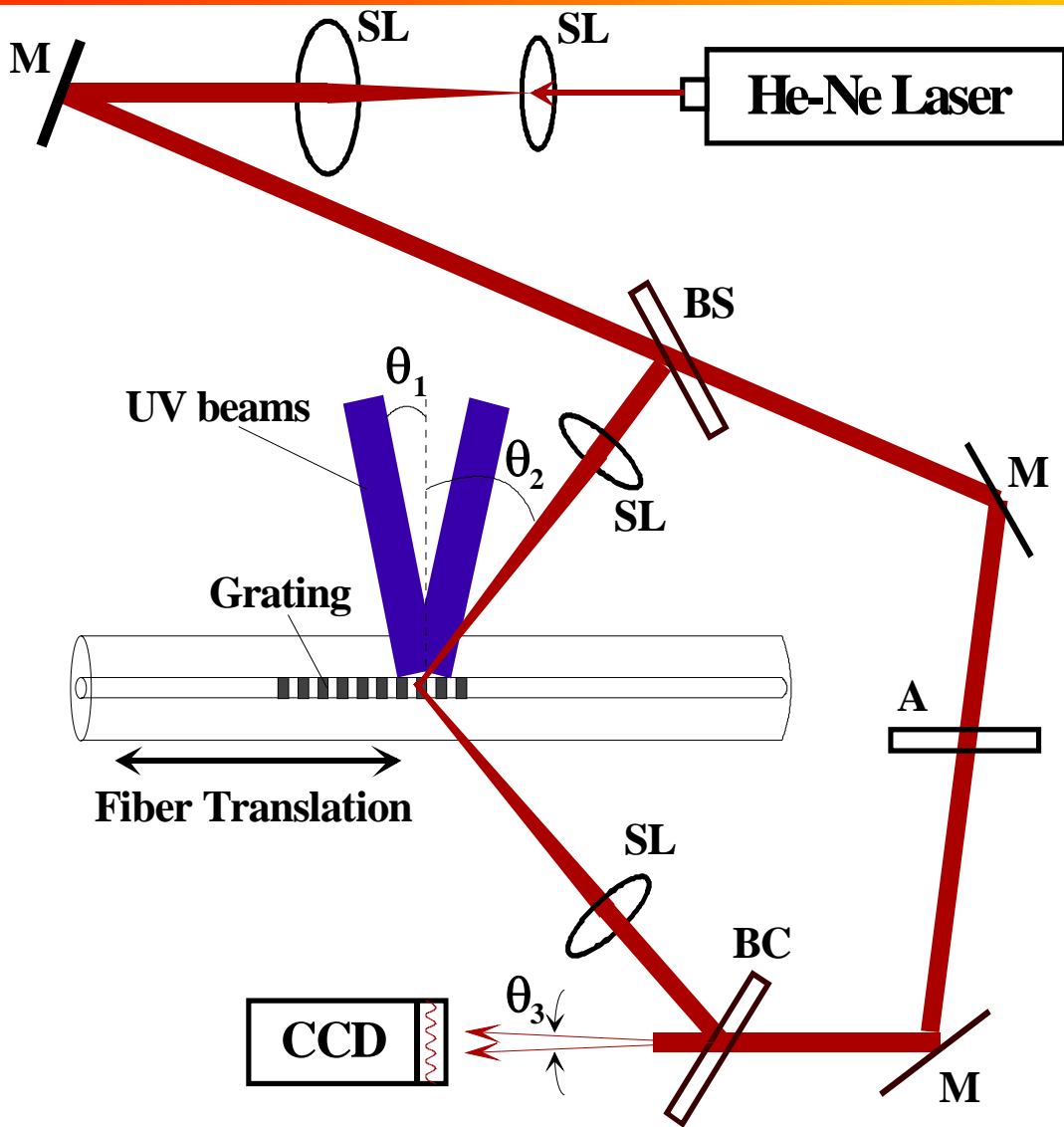
Another new method for true apodization



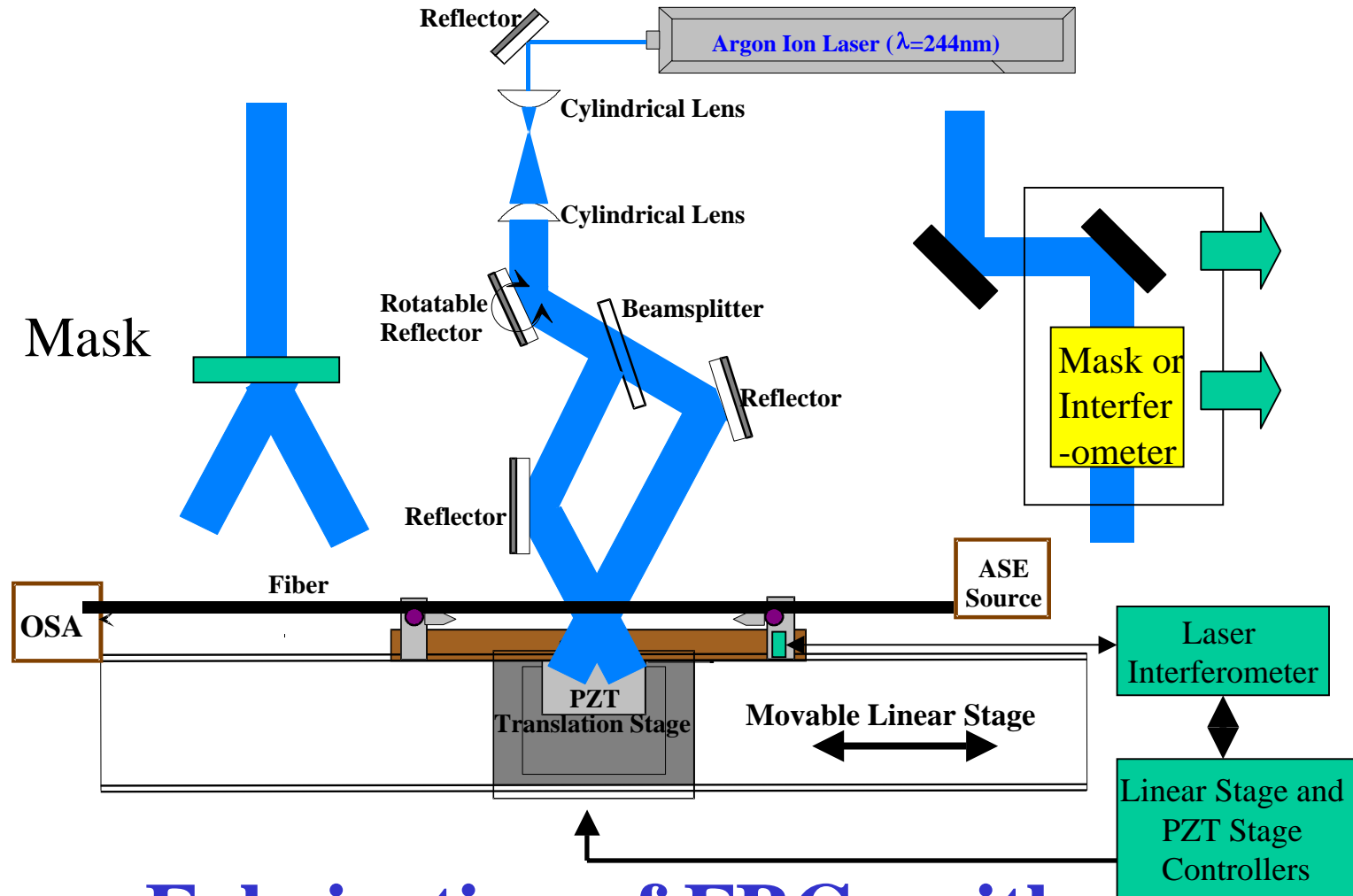
Fabricated Dispersionless FBG



An interferometric side-diffraction monitoring technique for UV writing of advanced Bragg gratings



Final Fabrication Goal



Fabrication of FBGs with

Arbitrary Profile, Phase-Shifts, and Long Length

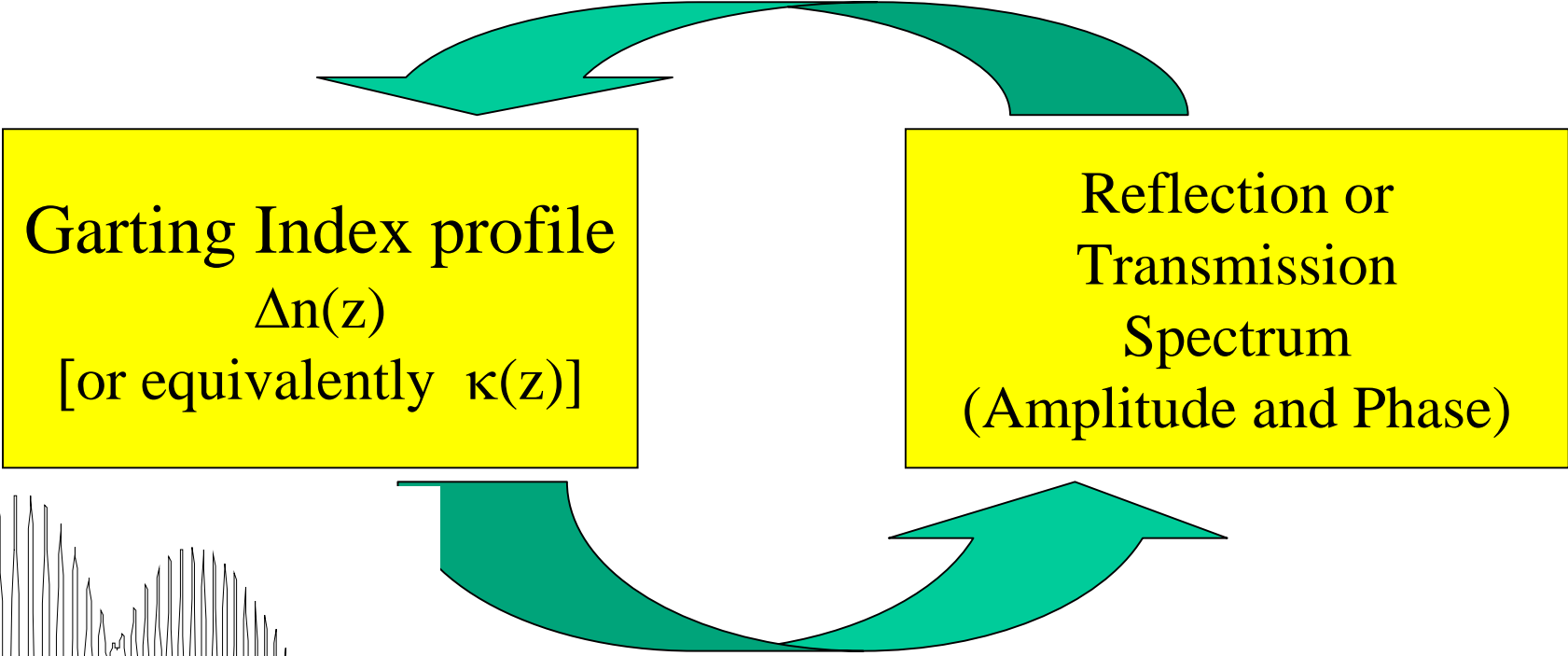
Final Design Goal: Optimal Inverse Design

Synthesis of fiber gratings based on the optimization approach for arbitrary reflection or transmission properties

Grating Index profile
 $\Delta n(z)$
[or equivalently $\kappa(z)$]

Reflection or
Transmission
Spectrum
(Amplitude and Phase)

Analysis based on CME

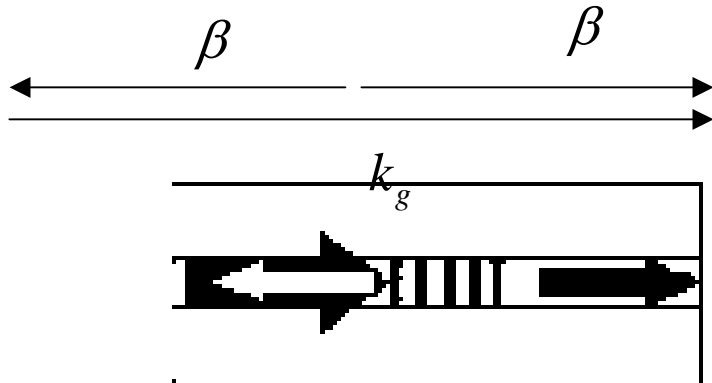

$$\kappa(z) = j \frac{\eta\pi}{\lambda} \Delta n_{ac}(z) \exp \left[j \left(\theta(z) - \frac{4\pi\eta}{\lambda} \int_0^z \Delta n_{dc}(z') dz' \right) \right]$$

Coupled Mode Equation Analysis

Anti-directional coupling (FBG)

$$\frac{da}{dz} = i\beta a + \kappa^*(z) \exp[ik_g z] b$$

$$\frac{db}{dz} = -i\beta b + \kappa(z) \exp[-ik_g z] a$$



ac index (amplitude and phase) + dc index

$$\kappa(z) = j \frac{\eta\pi \Delta n_{ac}(z)}{\lambda} \exp \left[j \left(\theta(z) - \frac{4\pi\eta}{\lambda} \int_0^z \Delta n_{dc}(z') dz' \right) \right]$$

Coupled mode equations

$$\frac{dA}{dz} = i\delta A + \kappa^*(z) B$$

$$\frac{dB}{dz} = -i\delta B + \kappa(z) A$$

$$\delta = \beta - \frac{k_g}{2}$$

$$a = A \exp \left[i \frac{k_g}{2} z \right]$$

$$b = B \exp \left[-i \frac{k_g}{2} z \right]$$

Ricatti equation

$$r = \frac{B}{A}$$

$$\frac{dr}{dz} = -2i\delta r + \kappa(z) - \kappa^*(z) r^2$$

$$r(L) = 0$$

For $|r| \ll 1$

$$r(\delta) \xleftrightarrow{\text{FT}} \kappa(z)$$

$$r(\delta) = - \int_{z=0}^L \kappa(z) e^{i\delta 2z} dz$$

$$\kappa(z) = - \frac{1}{\pi} \int_{\delta=-\infty}^{\infty} r(\delta) e^{-i\delta 2z} d\delta$$

Design Methodology of Advanced Fiber Gratings

1. Inverse Methods

(1) GLM inverse scattering method

(E. Peral, et al., IEEE JQE, 32, 2078, 1996.)

(2) Layer-Peeling method

(R. Feced, et al., IEEE JQE 35, 1105, 1999.)

2. Optimization Methods

(1) Genetic algorithm

(J. Skaar and K. M. Risvik, J. Lightwave Tech. 16, 1928, 1998.)

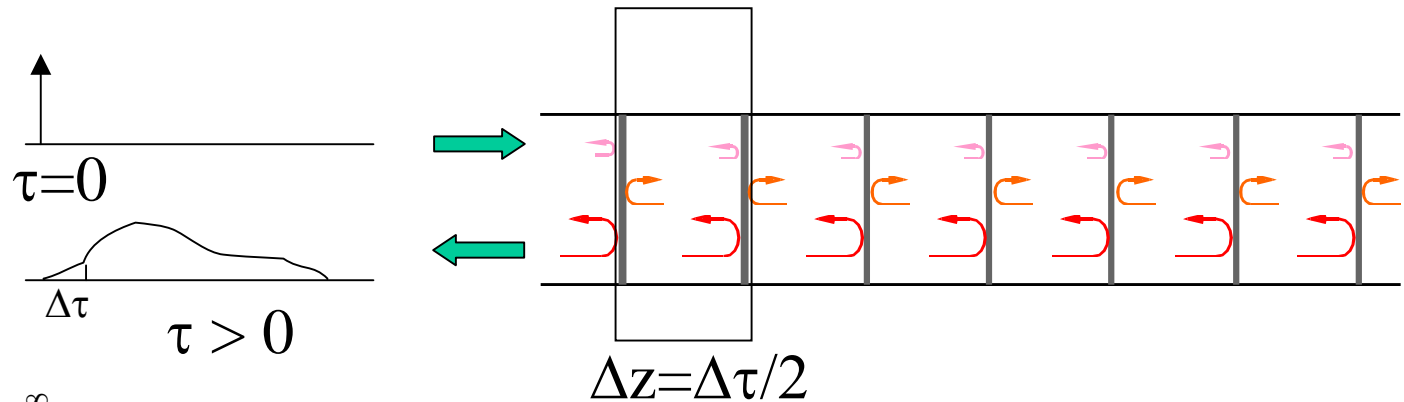
(2) Evolutionary Programming

(C.-L. Lee and Y. Lai, IEEE Photon. Tech. Lett, November, 2002.)

(C.-L. Lee and Y. Lai, CLEO 2003, USA; also to be published on OC

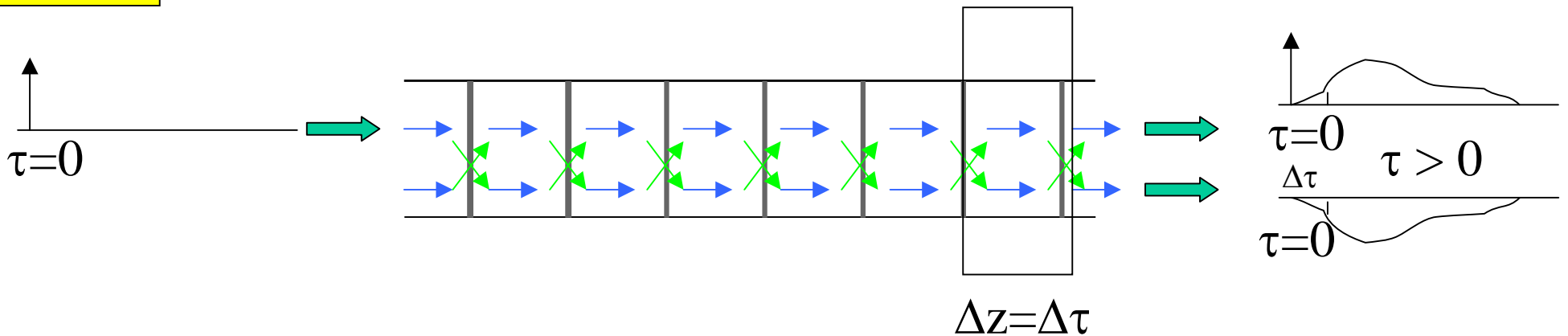
Layer Peeling Method

(1) FBG

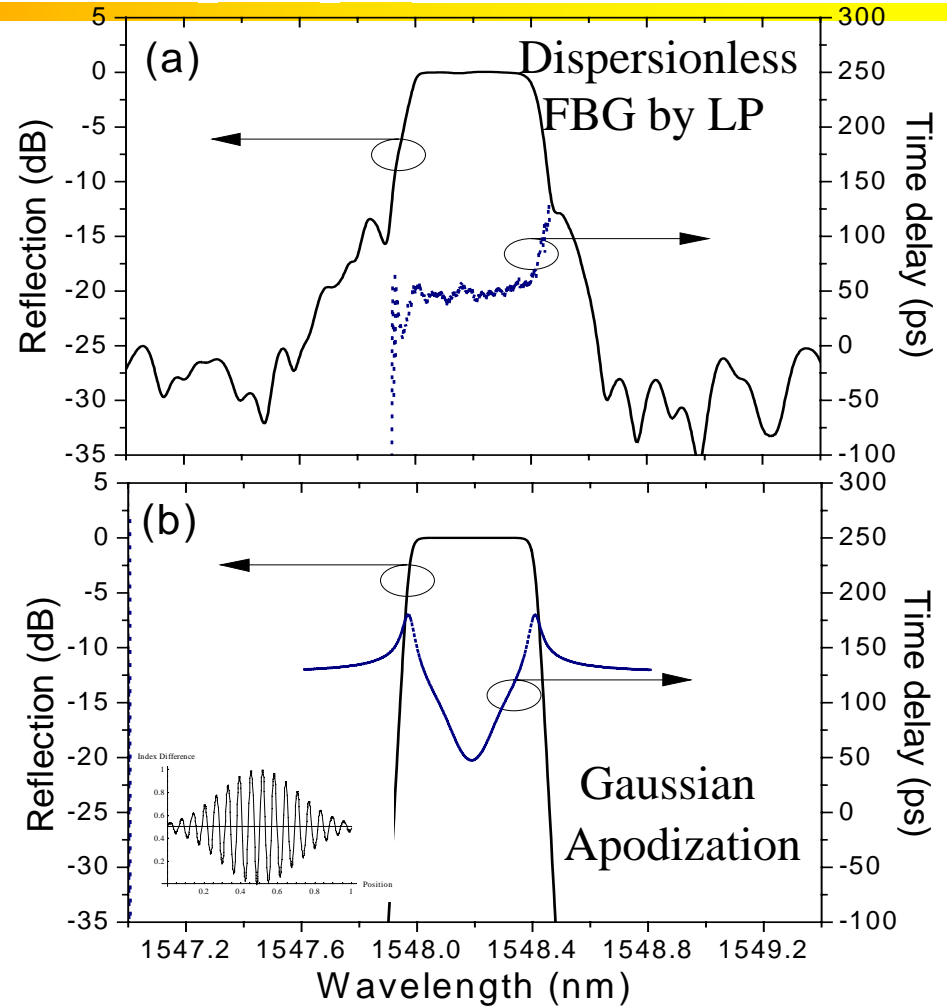
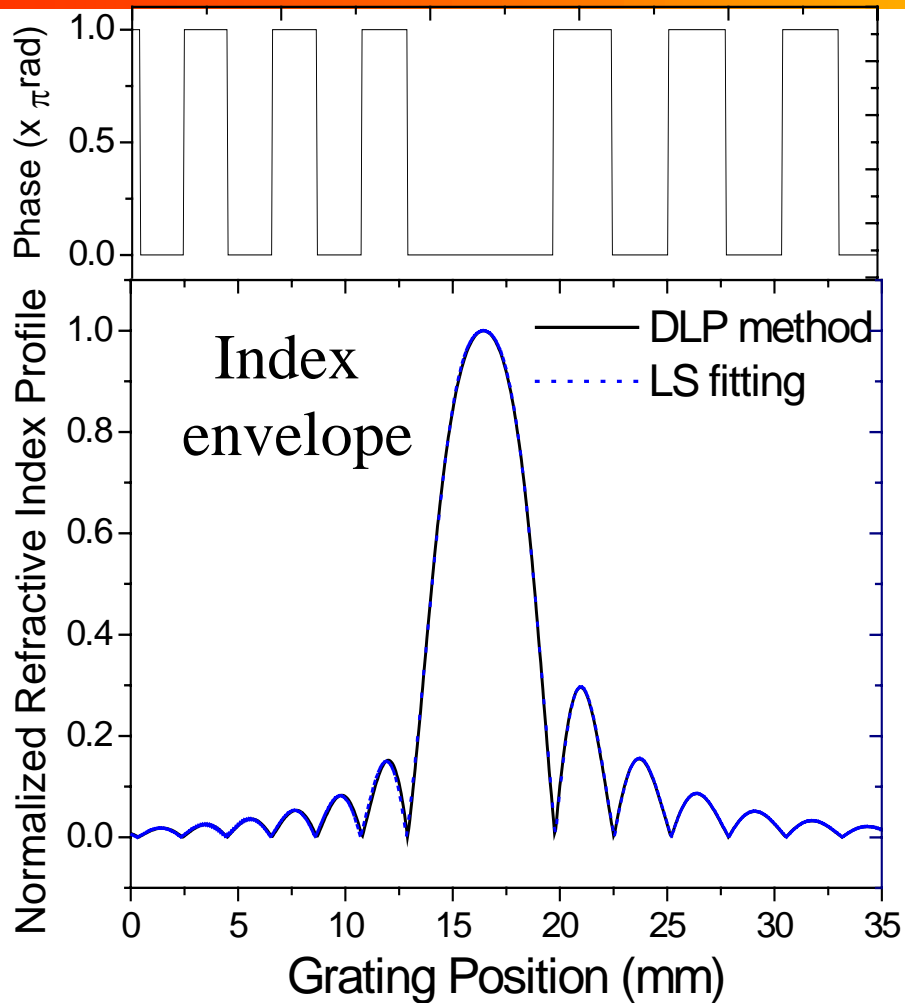


$$\kappa\left(\frac{\Delta\tau}{2}\right) = -\frac{1}{\pi} \int_{-\infty}^{\infty} r(\delta) e^{-i\delta\Delta\tau} d\delta = -2h(\Delta\tau)$$

(2) LPG



Dispersionless FBG by the LP Method



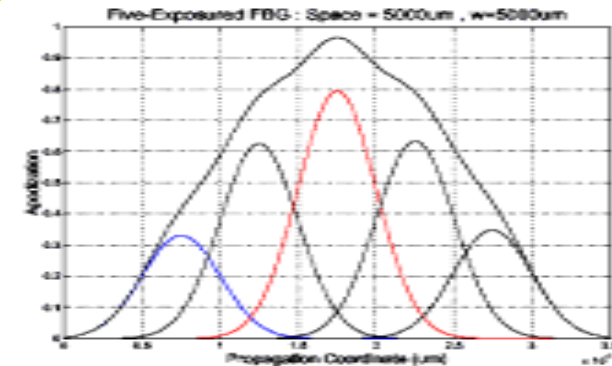
- Require: 1. Constant dc-index (True Apodization).
2. Special ac-index apodization.
3. Multiple phase-shifts

The Least Square Fitting Method

$$\sigma(\{C_m\}) = \int \left[A_{id}(z) - \sum_m A_m(z) \right]^2 dz$$

$$A_m(z) = C_m \cdot \exp\left(-\frac{(z - z_m)^2}{w_s^2}\right)$$

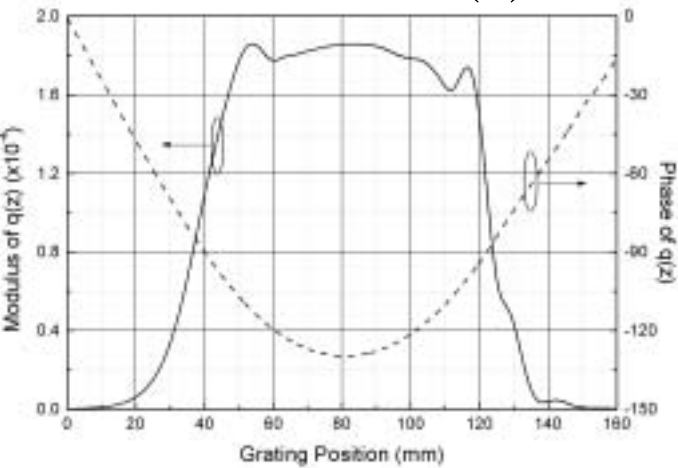
$$\frac{\partial \sigma}{\partial C_m} = -2 \int \left[A_{id}(z) - \sum_m A_m(z) \right] \cdot \exp\left(-\frac{(z - z_m)^2}{w_s^2}\right) dz = 0$$



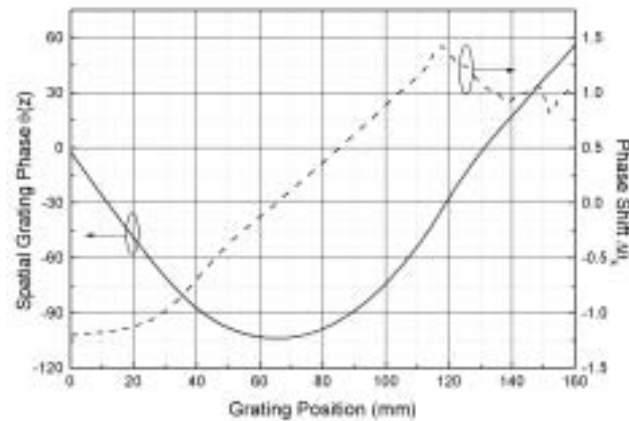
To determine the experimental exposure parameters.

Dispersion Compensation Fiber Bragg Grating by Single Period Overlap-Step-Scan Exposure

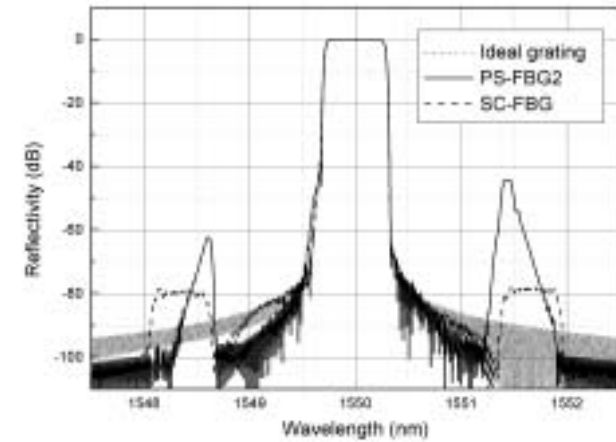
Profile of $\kappa(z)$



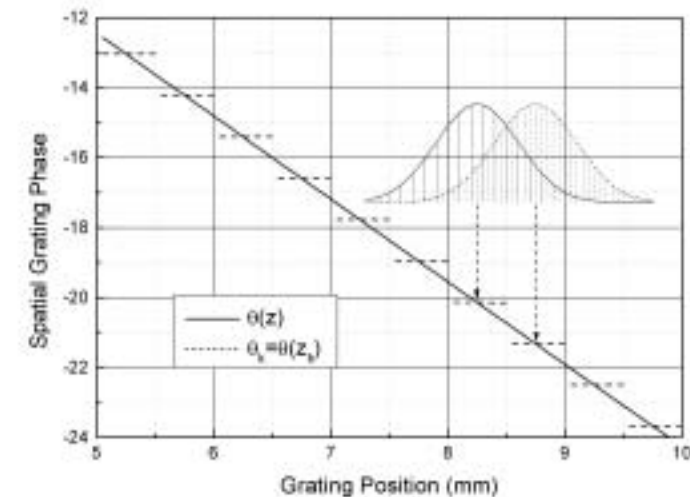
Phase profile



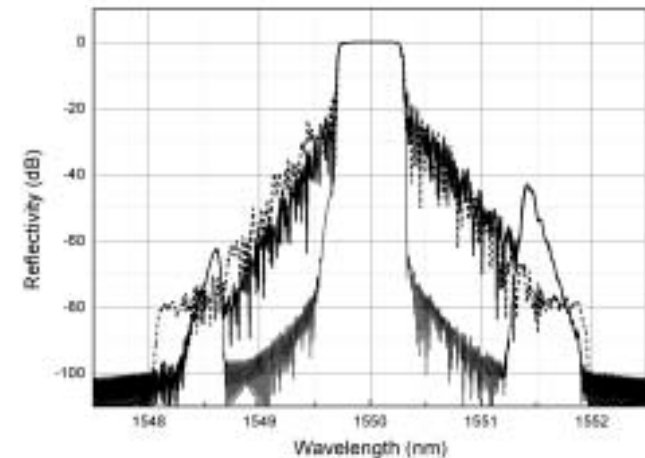
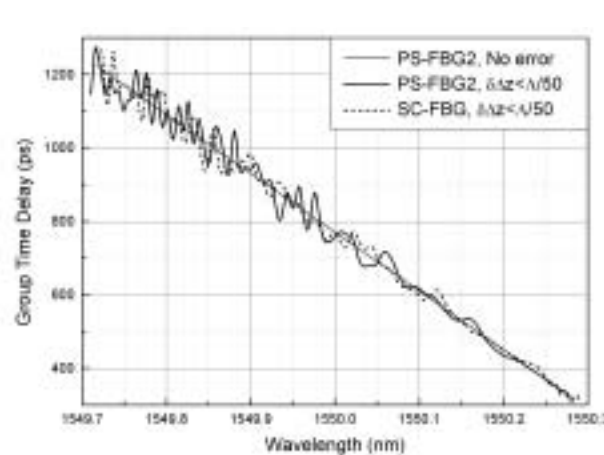
Reflection Spectrum



Phase-shifted approximation



Phase error tolerance



Advantages and Disadvantages of Layer Peeling Method

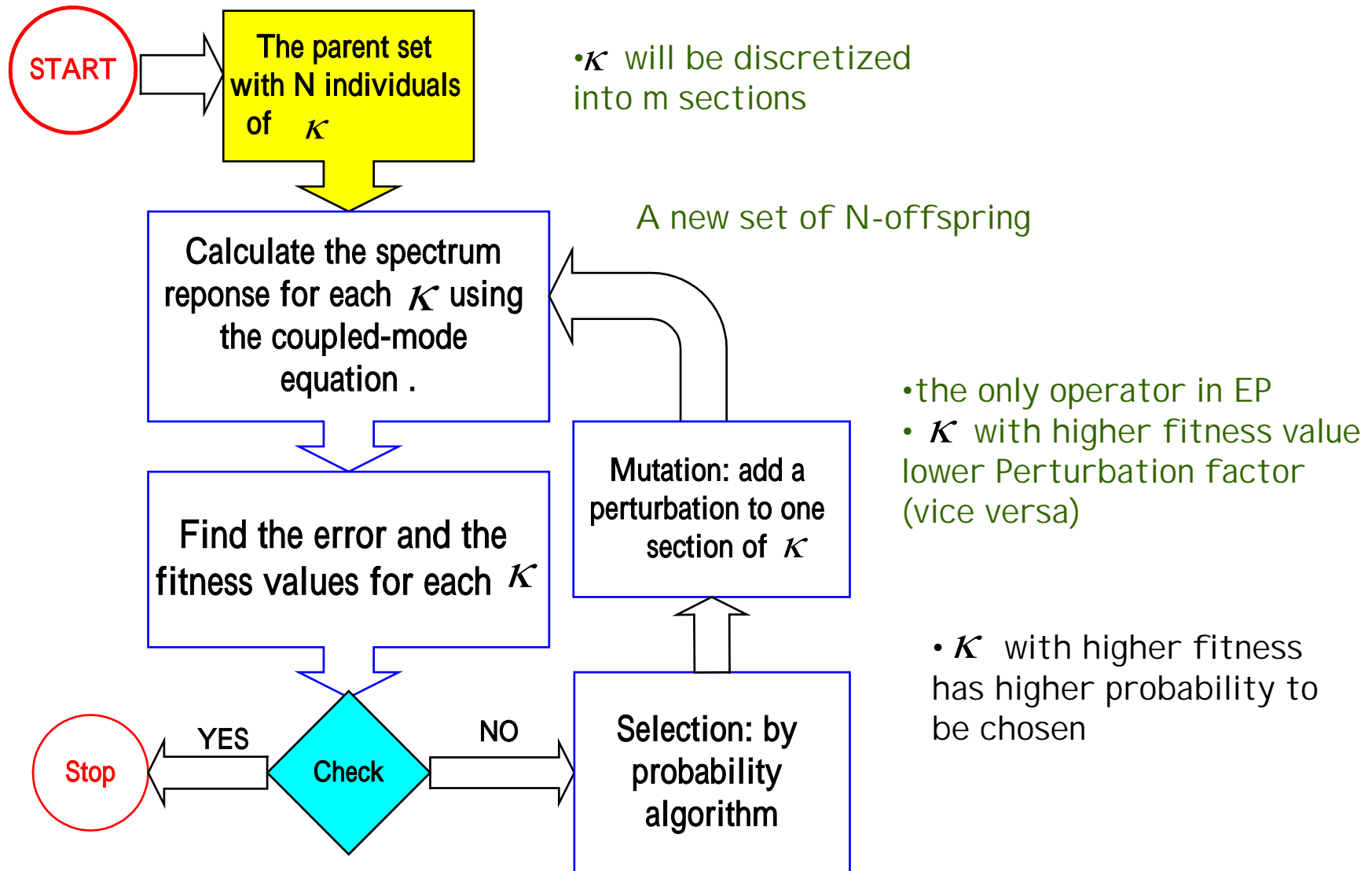
1. Advantages:

- (1) Very fast.
- (2) Single solution.

2. Disadvantages:

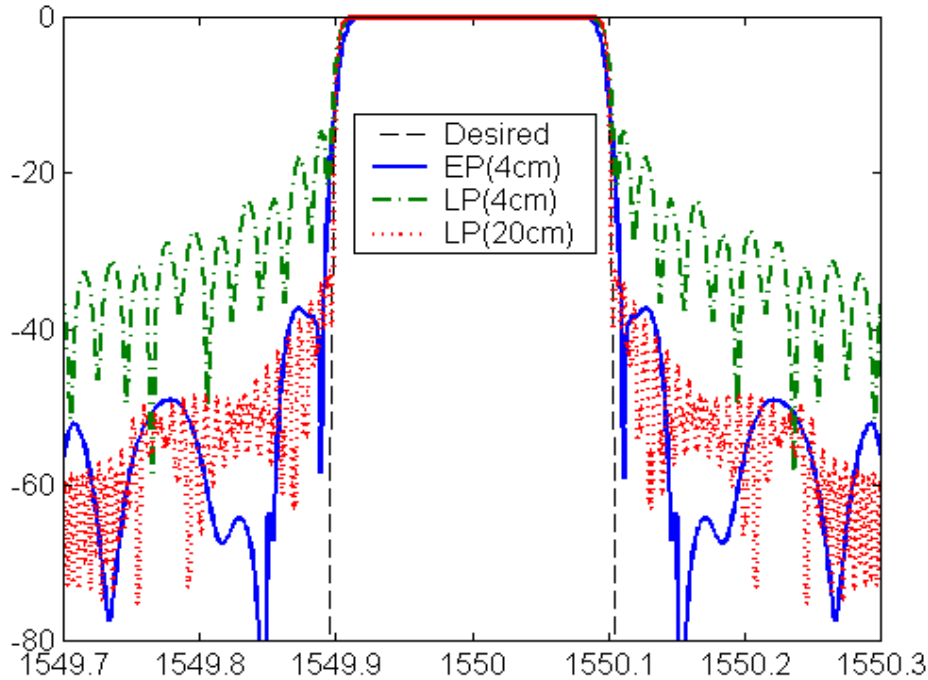
- (1) Complete spectra information (amplitude and phase) must be provided.
- (2) Reconstruction sometimes fails.
- (3) Can not impose additional constrains.
- (4) Not necessary optimal solution for applications.

Synthesis of advanced FGs using EP (Flow chart of the algorithm)

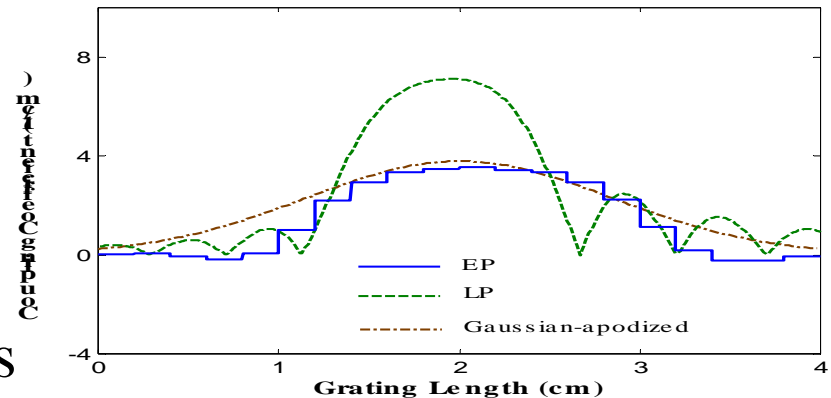
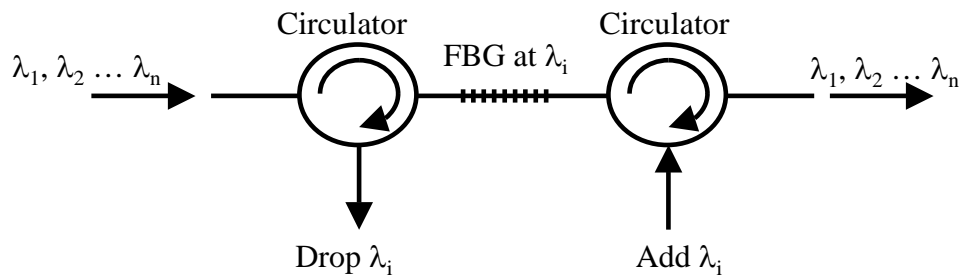
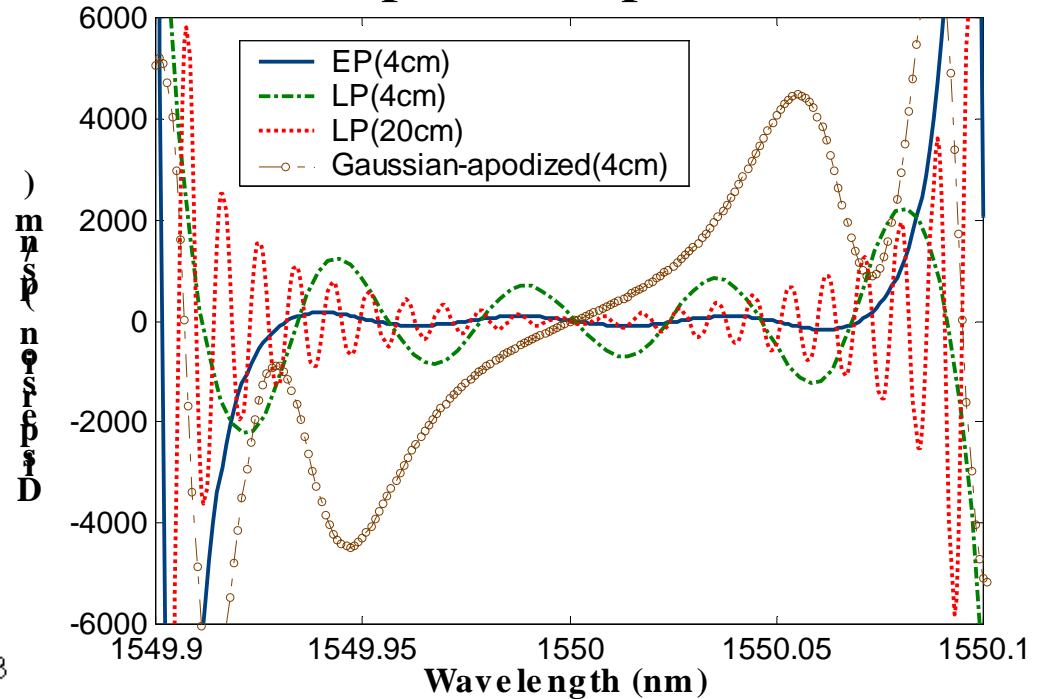


Design of Dispersionless Fiber Bragg Grating

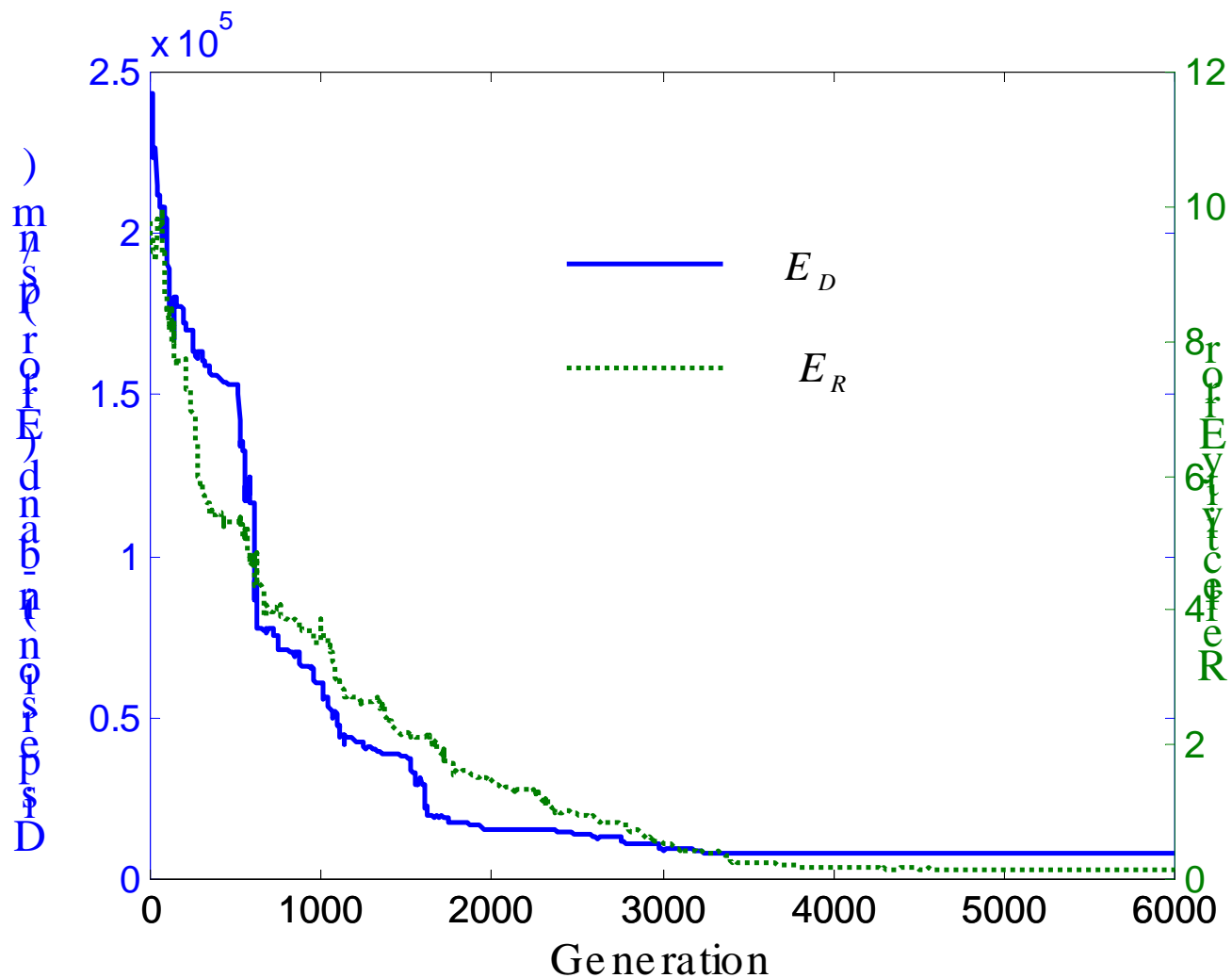
Reflection Spectrum



Dispersion Spectrum



Convergence of the Stochastic Search



Comparison of the Computation Time

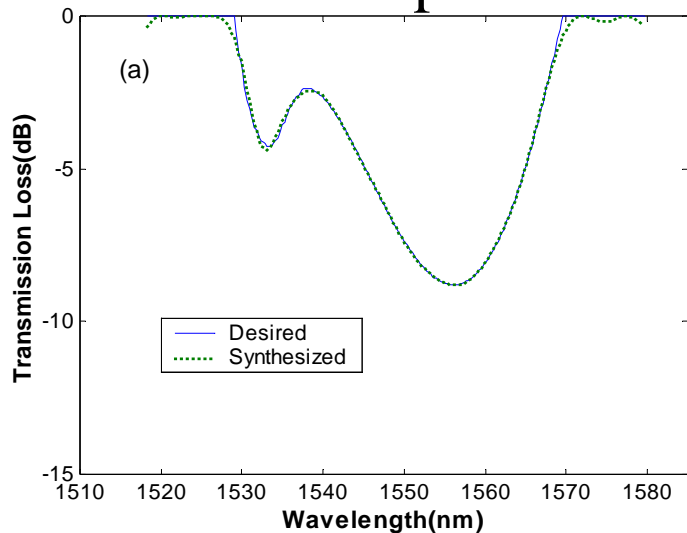
Matlab Programming

Designed Methods for the designed example	CPU time
EP (4cm) with 20 sections,	1~4 hrs
LP (4cm) with N=800, M=1600	12 sec
LP (20cm) with N=4000, M=8000	3min 20sec

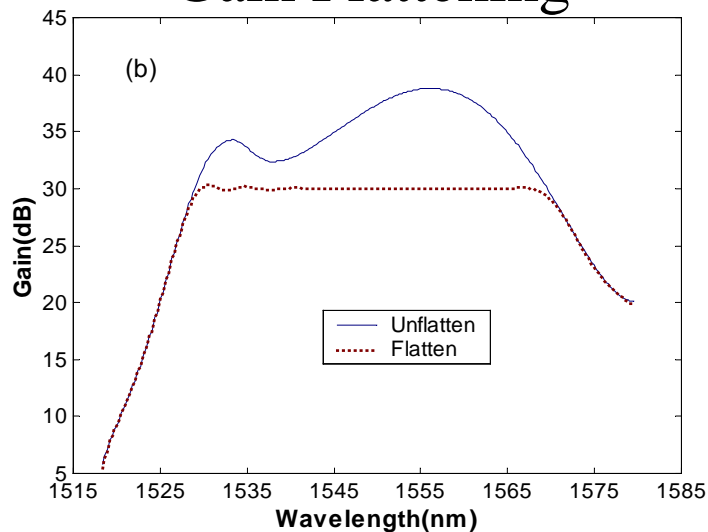
Obviously the EP Optimization approach should compete with the LP method on the designed flexibility and achieved performance, not on computation time.

Design of Gain Flattening Long Period Grating

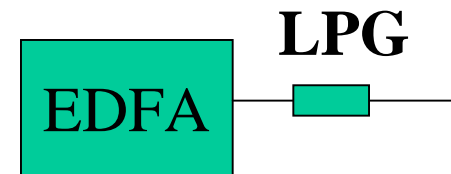
Filter Response



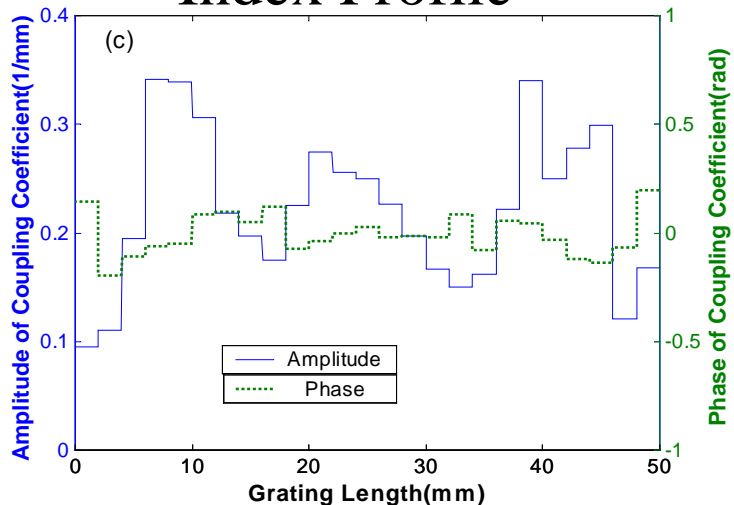
Gain Flattening



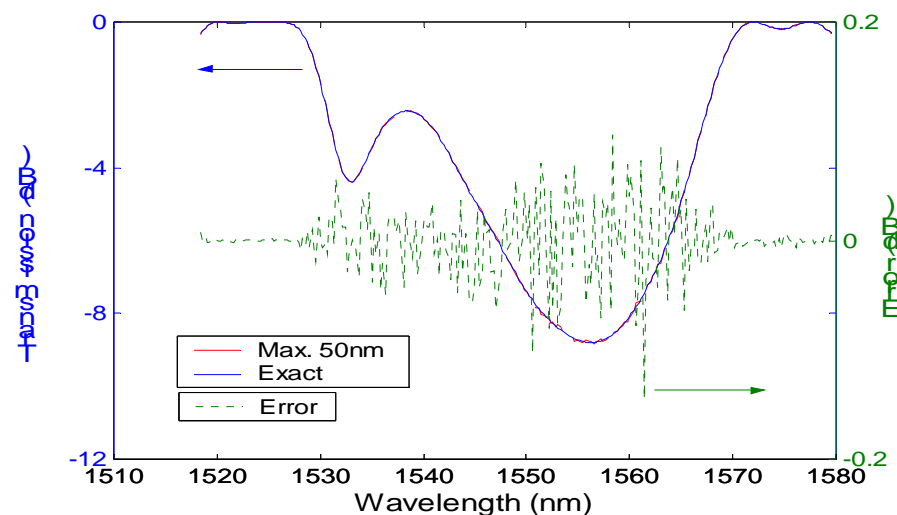
Long Period Grating



Index Profile



Phase Error Tolerance



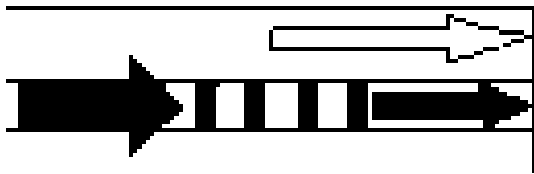
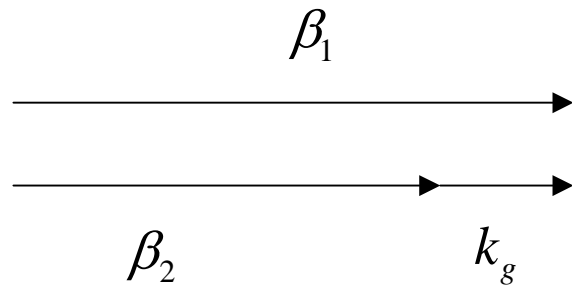
Coupling of Modes

Co-directional coupling:

(LPG)

$$\frac{da_1}{dz} = i\beta a_1 + \kappa^*(z) \exp[ik_g z] a_2$$

$$\frac{da_2}{dz} = i\beta a_2 - \kappa(z) \exp[-ik_g z] a_1$$



$$\frac{dA_1}{dz} = i\delta A_1 + \kappa^*(z) A_2$$

$$\frac{dA_2}{dz} = -i\delta A_2 - \kappa(z) A_1$$

$$\delta = \frac{\beta_1 - \beta_2 - k_g}{2}$$

$$a_1 = A_1 \exp\left[i \frac{\beta_1 + \beta_2}{2} z + i \frac{k_g}{2} z \right]$$

$$a_2 = A_2 \exp\left[i \frac{\beta_1 + \beta_2}{2} z - i \frac{k_g}{2} z \right]$$

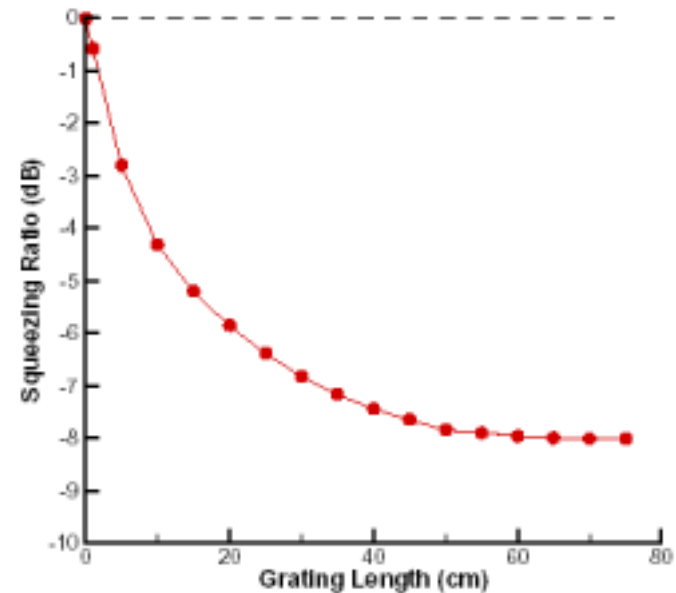
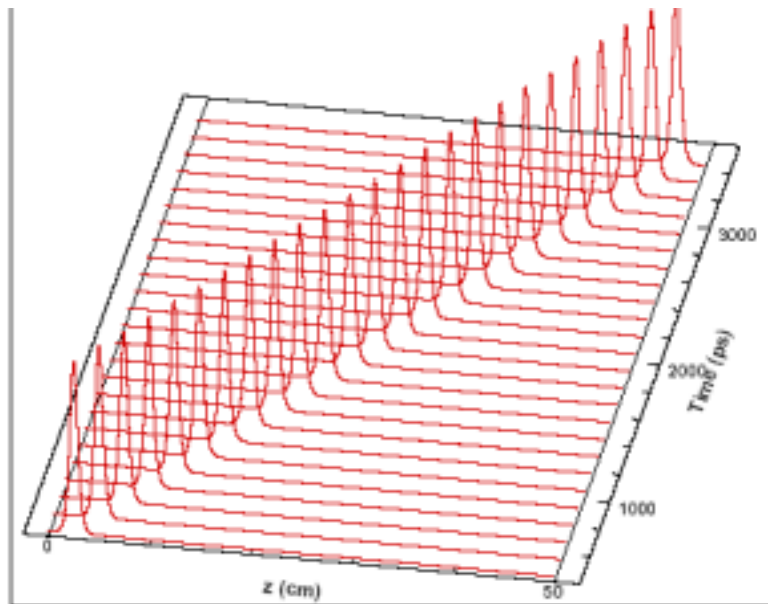
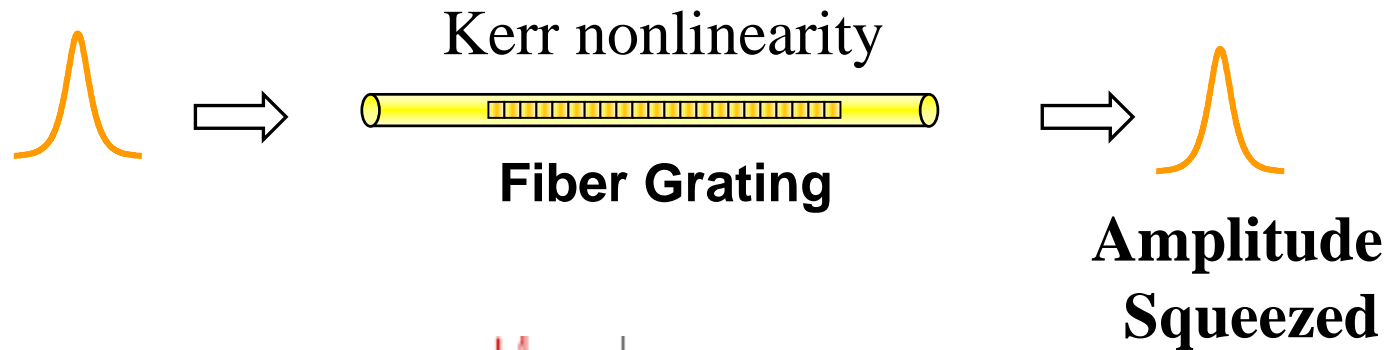
Long Period Grating

Coupling between the core and cladding modes

Comparison of the single- and multi-objective EP algorithms

Examples	LPG EDFA Gain Flattening Filters (Single-objective optimization)	FBG Dispersionless Filters for DWDM OADM (Multi-objective optimization)
Number of targets	1	2
Targets	1. Desired transmission spectrum	1. In-band zero-dispersion 2. Desired reflectivity spectrum
Error functions	$E_T(\kappa_i) = \sum_{\bullet=1}^n T_{\text{target},\bullet} - T_{i,\bullet} $	$\bar{E}_{tot}(\kappa_i) = [W_R \times \bar{E}_R(\kappa_i) + W_D \times \bar{E}_D(\kappa_i)]$
Fitness functions	$F(\kappa_i) = \frac{1}{E_T(\kappa_i)}$	$F(\kappa_i) = \frac{1}{\bar{E}_{tot}(\kappa_i)}$
Selection process	Roulette wheel selection algorithm	Roulette wheel with elitism selection algorithm: 1. Keep the best for the next generation 2. The with higher F has higher probability to be chosen
Mutation process	Adaptive with single fitness value	Adaptive with multiple actual error values

Quantum Effects of Fiber Bragg Grating Solitons



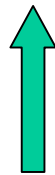
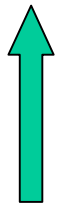
R.-K. Lee and Y. Lai, To be published on Phys. Rev. A Rapid Communication.

Conclusions

- Standard Fiber Gratings and Applications are mature technologies.
- Advanced Fiber Gratings and Applications are under intense development and will find more and more important applications.
- Precision Fiber Grating Design and Fabrication techniques are the keys for the development of advanced fiber gratings and applications.
- At IEO/NCTU we have established a firm basis for the design and fabrication of advanced fiber gratings.

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